

PARACUT 2405

DESCRIPTION

PARACUT 2405 is an economical soluble oil designed for light to moderate machining operations. It will perform well on cast iron, aluminum, and copper alloys, and can be used on light steel machining operations as well.

FEATURES

- **Economical**
- **Mild to skin**
- **Versatile (all metals)**
- **Mild odor**

PHYSICAL PROPERTIES

Form:	<i>Liquid</i>	Fire point: <i>387° F</i>
Appearance:	<i>Amber oil</i>	Viscosity: <i>160 SUS @ 100° F</i>
Specific gravity:	<i>0.95</i>	Residue: <i>Imperceptible</i>
Solubility in water:	<i>100%</i>	pH @ 5% solution: <i>8.7</i>
Flash point:	<i>None</i>	pH @ concentrate: <i>9.1</i>
Pour point:	<i>10° F</i>	Odor: <i>Mild</i>

RECOMMENDED USAGE CONCENTRATIONS

General machining:	20:1 to 30:1
Grinding:	20:1 to 40:1
Drilling & tapping:	5:1 to 10:1

COMPATIBLE MATERIALS

Ferrous and non Ferrous Metals

STORAGE AND HANDLING

Use at room temperature. If frozen, allow to thaw completely before use. Do not expose to extreme high temperature due to possible drum rupture. Do not pressurize drum or reuse empty container.