

PARACUT 4522

DESCRIPTION

PARACUT 4522 is a high performance synthetic fluid. Excellent rust protection and cleanliness. Can be used under pressure as well as flooding the part. Versital and can be used on most iron and steel applications. Does not contain sulfur or chlorine.

FEATURES

- **Rejects oil**
- **Clean to use**
- **No odor**
- **Low foam**
- **Very good rust protection**

PHYSICAL PROPERTIES

Specific Gravity:	<i>1.04</i>	pH @ concentrate:	<i>10.22</i>
Odor:	<i>None</i>	pH @ 5% solution:	<i>9.31</i>
Residue:	<i>Soft</i>	Flash point:	<i>None</i>
Pour point:	<i>32° F</i>	Viscosity: SSu	<i>100</i>

RECOMMENDED USAGE CONCENTRATIONS

Rim rolling:	5:1 to 10:1
Grinding, centerless:	20/40:1

STORAGE AND HANDLING

Keep away from excessive heat. Do not expose to high temperatures, due to possible drum or container rupture. Do not pressurize drum. Recycle to a reclaimer.