

# ***PARADRAW ST8***

## **DESCRIPTION**

PARADRAW ST8 is a heavy-duty stamp and drawing fluid designed for the more difficult job. It contains boundary lubricants with extreme pressure additives to carry the work load.

## **FEATURES**

- Can be used on all steel alloys
- Corrosion protection on parts and fixtures
- Easy to mix emulsion
- Mild to operator
- No nitrites-phenols

## **PHYSICAL PROPERTIES**

Appearance:	Liquid, Amber	Evaporation rate:	<1
Upper/lower flammability or explosive limits:	LEL: N/A; UEL: N/A	Flammability (solid, gas):	N/A
Odor:	Slight oil	Vapor pressure:	N/A
Odor threshold:	N/A	Vapor density:	>1
pH@ 5% solution:	8.9	Relative Density:	8.49
Melting point/freezing point:	N/A	Solubility(ies):	100%
Initial boiling point and boiling range:	N/A	Flash point:	320°F
Auto-ignition temperature :	N/A	Partition coefficient:n-octonal/water:	N/A
Viscosity:	250 – 500 cps	Decomposition temperature:	N/A

## **Metals**

Paradraw ST8 for heavy duty steel stamping and forming.

## **Typical Parts**

- Automotive and truck parts
- Household appliance
- Metal Furniture
- Fittings

## **Recommended usage concentrations**

3 or 4:1 for difficult draws and up to 10:1 for lighter jobs.

